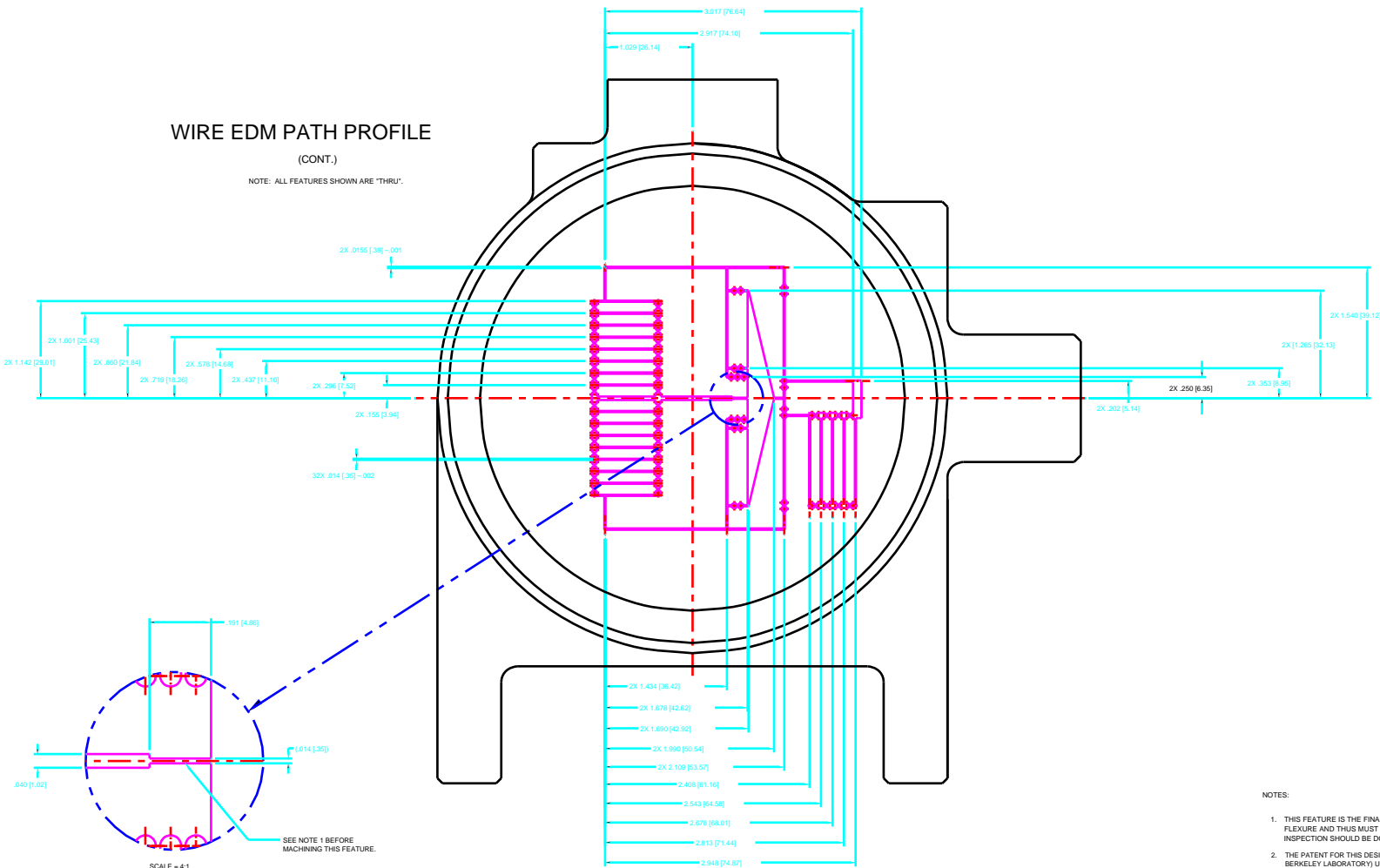


WIRE EDM PATH PROFILE

(CONT.)

NOTE: ALL FEATURES SHOWN ARE "THRU".



- NOTES:
1. THIS FEATURE IS THE FINAL RESTRAINT TO MOTION OF THE FLEXURE AND THUS MUST BE CUT LAST. FINAL MEASUREMENT INSPECTION SHOULD BE DONE BEFORE
 2. THE PATENT FOR THIS DESIGN IS HELD BY L.B.L. (LAWRENCE BERKELEY LABORATORY) UNDER PATENT # 5,384,662.
 3. WHEN MACHINING VACUUM PARTS, USE OF SILICONE, SULPHUR-BASED CUTTING FLUIDS AND ABRASIVES IS PROHIBITED. USE TRIM SOL OR APPROVED EQUAL LUBRICANT.
 4. FOR COMPLETE SPECIFICATIONS ON MACHINING, CLEANING, VACUUM REQUIREMENTS, TESTING AND DELIVERY PREPARATION, SEE ANL DOCUMENT #410201-00095.
 5. DIMENSIONS IN BRACKETS [] ARE MILLIMETERS AND ARE FOR REFERENCE ONLY.

QUANTITY		DESCRIPTION		MATERIAL		DATE	
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